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HOSE QUALITY PLAN 3

SCOPE: QUALITY PLAN 3 COVERS COMMERCIAL RIGID STEEL MANDREL WIRE BRAIDED, HELIX HOSE.

SERIES: 0104, 0106, 0201, 0203, 0205,
 0206, 0208, 0209, 0210, 0402,
 0404, 0405, 0501, 0502, 0503,
 0514, 0516, 0518, 0605, 0606,
 0607, 0610, 0617, 0803, 0903,
 0916, 0920

ID TOLERANCES: 1" THRU 1-1/2" +/- .031"
 2" THRU 4" +/- .063"

SPECIFIC CUT LENGTH:
 BULK HOSE LENGTH +/- 10%

| <u>ABOVE</u> | <u>INCLUDING</u> | |
|--------------|------------------|-----------|
| 0" | 12" | +/- 1.00" |
| 12" | 24" | +/- 1.25" |
| 24" | 36" | +/- 1.50" |
| 36" | 48" | +/- 1.75" |
| 48" | 72" | +/- 2.00" |
| 72" | | +/- 8% |

ASSEMBLY/OVERALL ASSEMBLY LENGTH:

| <u>ABOVE</u> | <u>INCLUDING</u> | |
|--------------|------------------|-----------|
| 0" | 12" | +/- 0.75" |
| 12" | 24" | +/- 1.00" |
| 24" | 36" | +/- 1.25" |
| 36" | 48" | +/- 1.50" |
| 48" | 72" | +/- 1.75" |
| 72" | | +/- 6% |

This information is furnished as a guide for selecting materials. NRC disclaims liability for results or use of this information. It is the customer's responsibility to obtain and test samples when determining suitability of material for a particular application.